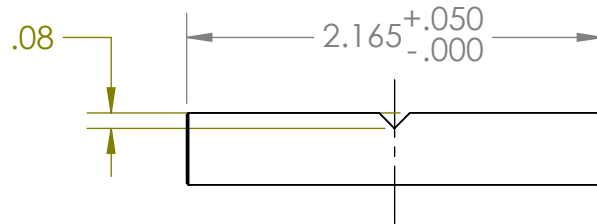
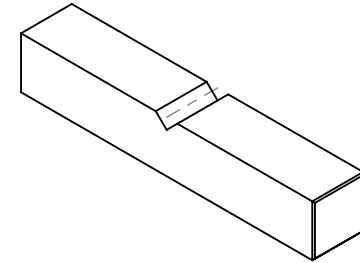


2

1



- NOTE:
- BREAK ALL EDGES ON END OF SAMPLE WITH 45 DEGREE CHAMFER
 - STOCK DIMENSIONS ARE ROUGHLY 0.375 INCHES (W X D)
 - V-NOTCH AT 90 DEGREES



B

B

A

A

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 THIS DRAWING IS FOR USE IN B ME 345
 INTRODUCTION TO MACHINING

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/32	ENG APPR.		
		ANGULAR: MACH ± 1 BEND ± 2	MFG APPR.		
		TWO PLACE DECIMAL ± 0.01	Q.A.		
		THREE PLACE DECIMAL ± 0.005	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		ALUMINUM OR CARBON STEEL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

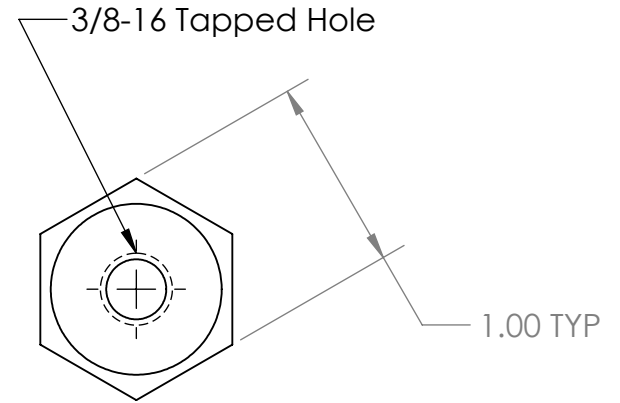
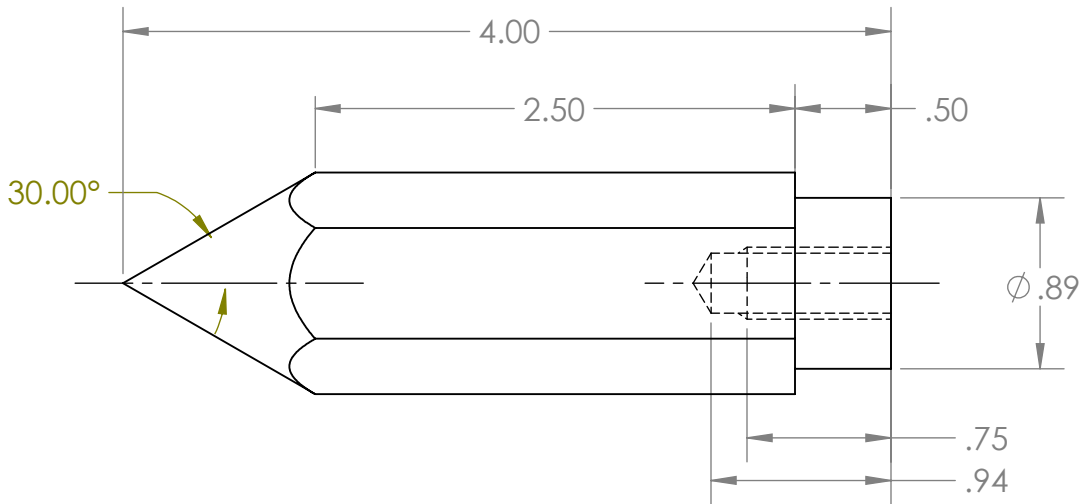
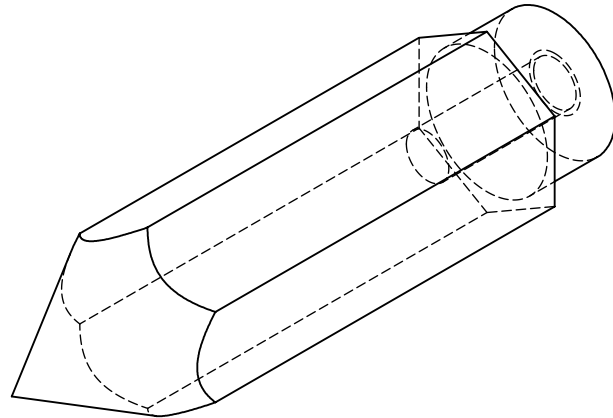
B ME 345

TITLE:
Charpy

SIZE	DWG. NO.	REV
A	CHARPY SAMPLE W20	
SCALE: 1:1	WEIGHT: N/A	SHEET 1 OF 1

2

1



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INTRODUCTION TO MACHINING

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL $\pm 1/32$	ENG APPR.		
		ANGULAR: MACH ± 1 BEND ± 3	MFG APPR.		
		TWO PLACE DECIMAL $\pm .01$	Q.A.		
		THREE PLACE DECIMAL $\pm .005$	COMMENTS: BREAK ALL SHARP CORNERS .03 MAX DEBURR PART COMPLETELY		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL 12L14			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE: B ME 345		
SIZE	DWG. NO.	REV
A	Plumb Bob	W20
SCALE 1:1	WEIGHT:	SHEET 1 OF 1



B

B

A

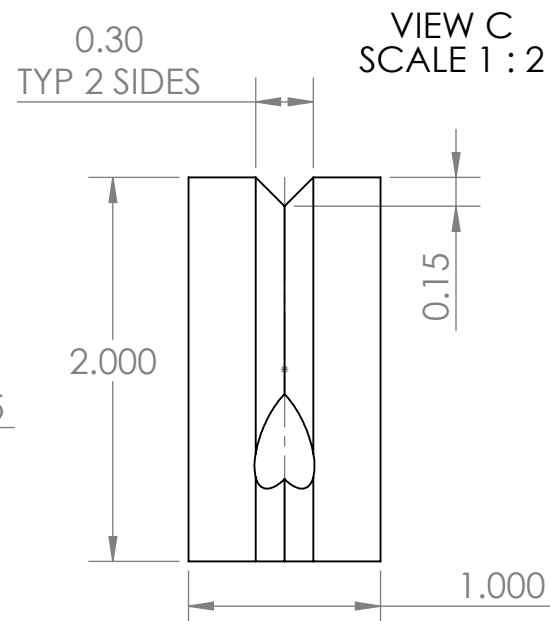
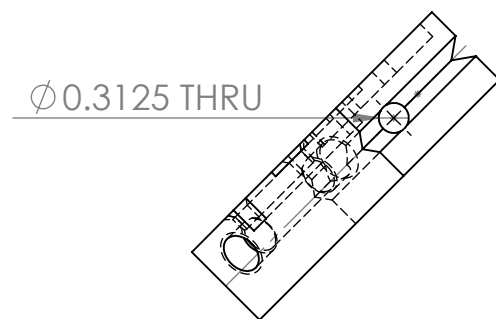
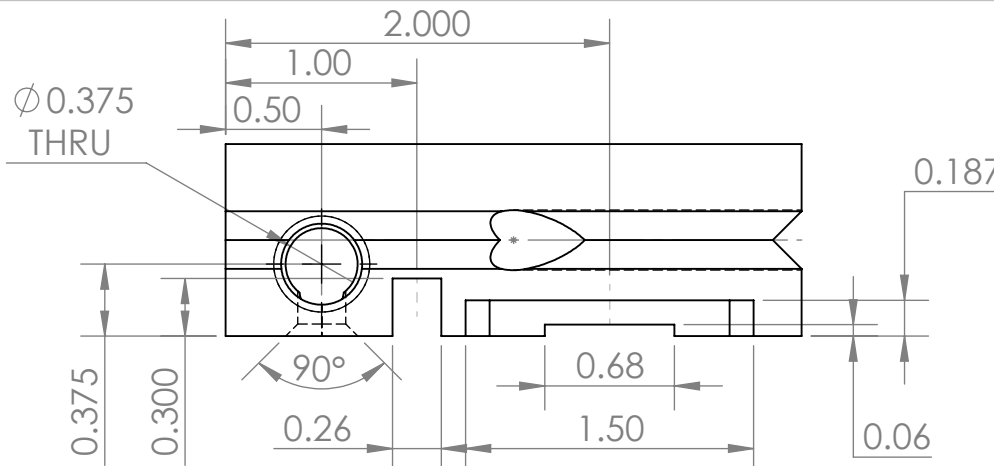
A

2

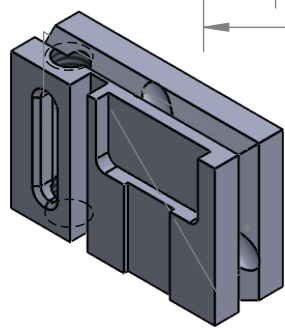
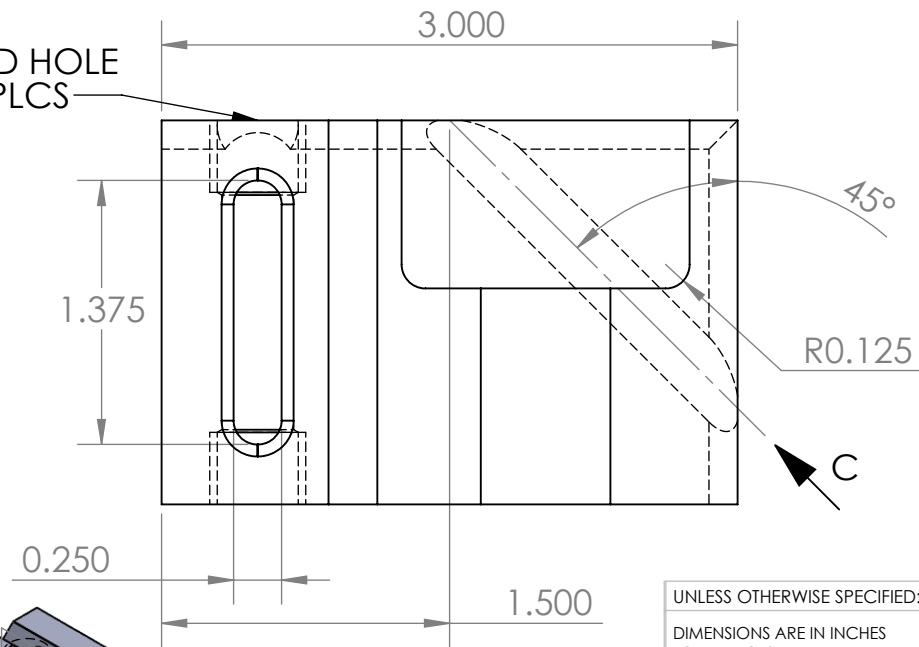
1

2

1



1/2-13 TAPPED HOLE TYP 2 PLCS



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INTRODUCTION TO MACHINING

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	
TOLERANCES:		CHECKED	
FRACTIONAL ± 1/32		ENG APPR.	
ANGULAR: MACH ± 1 BEND ± 2		MFG APPR.	
TWO PLACE DECIMAL ± 0.01		Q.A.	
THREE PLACE DECIMAL ± 0.005		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

TITLE: B ME 345 1_2_3 Universal Block BaseV3		
SIZE A	DWG. NO.	REV W20
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1